DATA SHEET

Impregnated Yarn

Product Specification

Impregnated Yarn for sewing machine

Typ MNZ 170

Item number	*Coating*	*Basic size (without oil) ± 10%*
HNZ 6021	*PTFE*	*0.5 kg*
HNZ 6022	*PTFE*	*1.0 kg*
HNZ 6023	*PTFE/Oil*	*0.5 kg*
HNZ 6024	*PTFE/Oil*	*1.0 kg*

Technical Data

Properties	***Nominal value***	***Tolerance of the nominal value***	***Test method***
Basis material	*EC 6-33 tex*		*DIN EN 12654*
Coating	*PTFE*		*-*
Oil (HNZ 6023, HNZ 6024)	*13 %*	*± 20 %*	*-*
Linear density of the coated yarn	*170 tex*	*±8 %*	*DIN EN ISO 1889*
Diameter of the yarn	*ca. 0.3 mm*		*-*
Loss on ignition (without oil)	*18 %*	*± 20 %*	*DIN ISO 1887*
Moisture	*< 0.1 %*	*-*	
Tensile strength	*> 65 N*	*-*	*DIN EN ISO 3341*
Knot strength	*> 15 N*	*-*	*DIN 53842*
Twisting	*Z 310*	*± 10 %*	*ISO 1890*
Reinforcing thread			
Bobbin type	*small king bobbins (0.5kg); big king bobbins (1.0kg)*		
Colour	*beige; can fade on exposure to light (especially UV light)*		

Packaging and storage

The yarn for sewing machine is delivered on king bobbins.

You can receive other bobbins on enquiry.

Packing unit: 0.5 kg king bobbins → 12 oder 50 bobbins

1.0 kg king bobbins → 9 bobbins

King bobbins with impaired volume can to be enclosed in every packing unit

Date: 05/20 *Version: 02*

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